

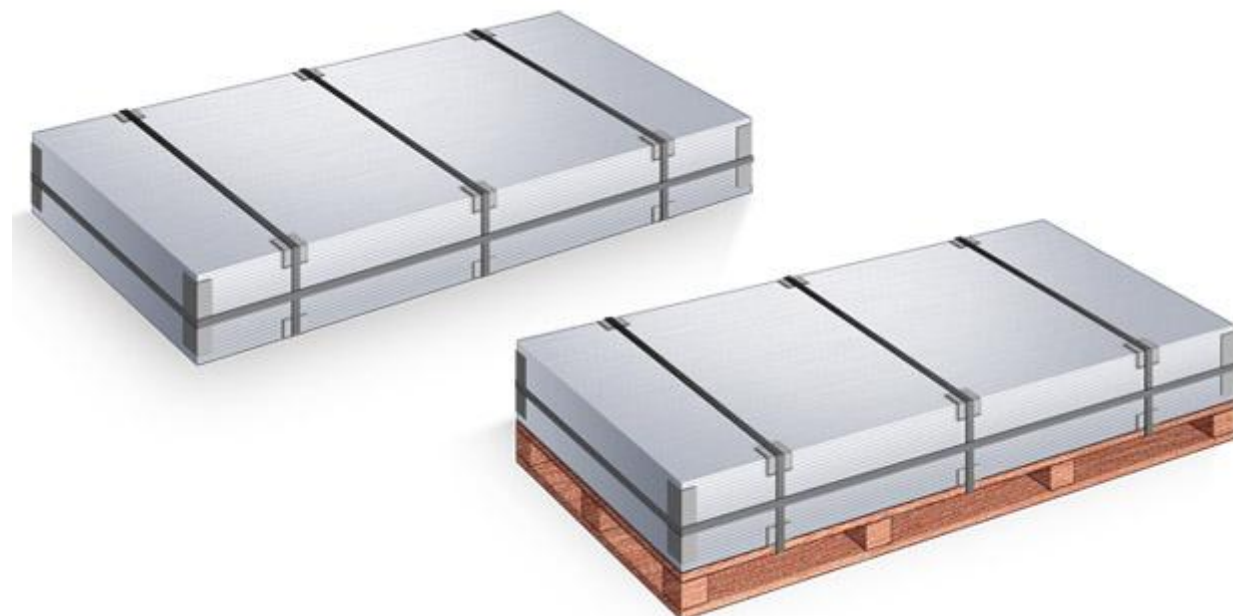
SKE/MRL32J-4APS-WI

FLAT METAL SHEET



APPLICATION

Vertical strapping machine for metal sheets packages, equipped with device for the automatic application of steel corner protectors.



DATA SHEET

Technical details of SKE/MRL32J-4APS-WI

Approximative dimensions	Like indicate on drawing
Approx. Weight	9000 kg
Power supply	400 Volt - 50 Hertz (other on request)
Installed power	5 kW
Package lenght	Min 350 mm Max 6000 mm
Package width	Min 300 mm Max 1750 mm
Package height	Min 20 mm Max 600 mm
Working pressure	0,6 M Pa
Air consumption	300 NI/cycle
Time for one strapping	About 35 s/cycle

Technical details VS 32

Functioning	Electropneumatic
Strap to be used	Standard; Megaflex; Megaband
Strap width	19; 25; 32 mm
Strap thickness	From 0,63 to 1 mm (for Megaband max. 0,8 mm)
Gas type to be used	Argon 4.6 (99.996)
Power supply	24 VAC / VDC - 220 VAC - 50 / 60 Hz
Electrical consumption	11 kW
Strap tensioning	Adjustable from 5.000 to 17.000 N
Strap feed speed	1,7 m/s
Sealing method	Two Argon welding spots
Joint efficiency	90% of the strap breaking strenght
Gas consumption	For 10.000 weld joint 50 lt

TECHNICAL DESIGN

